

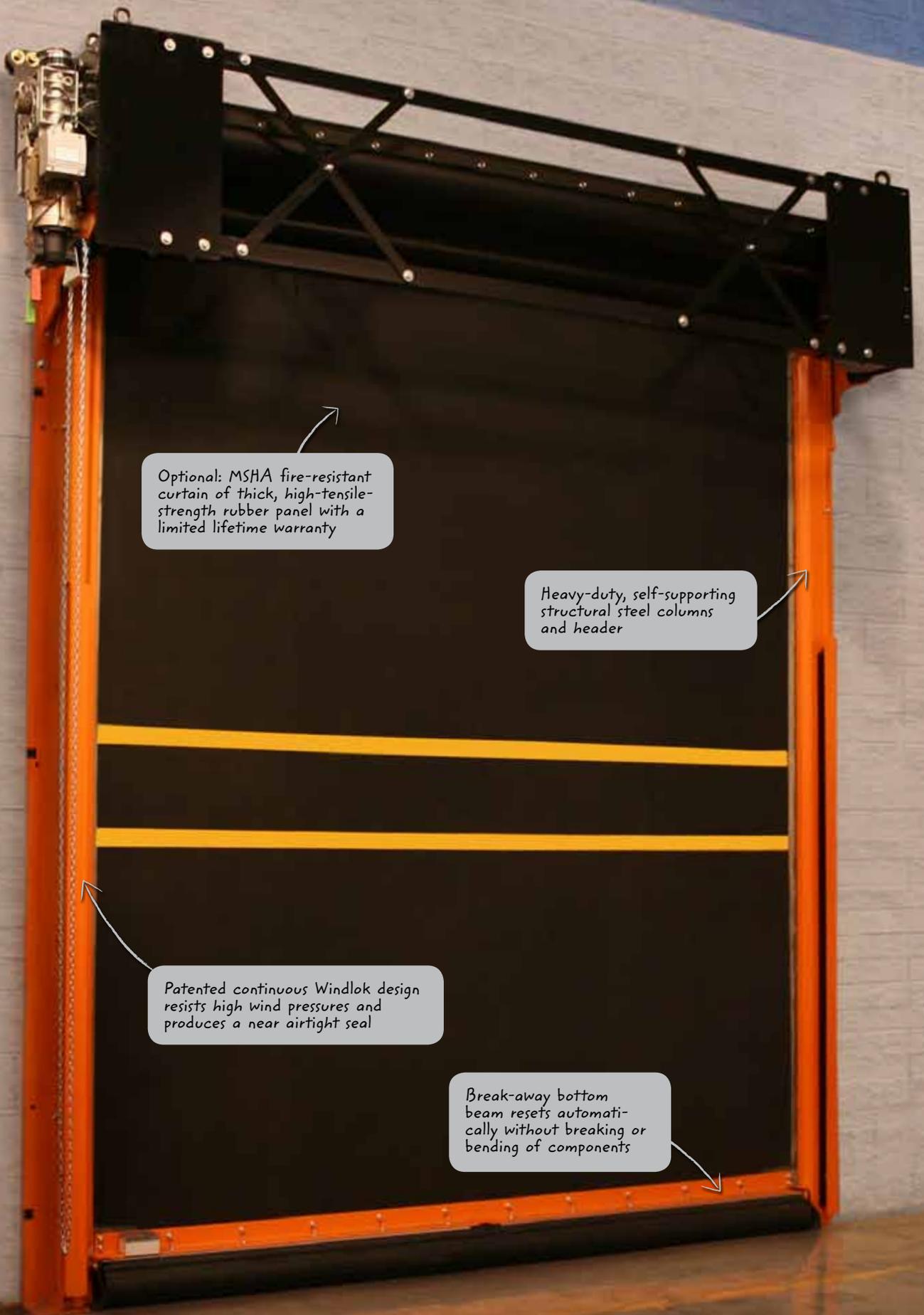
# Automated entrance solutions for the mining industry

ASSA ABLOY



The global leader in door opening solutions





Optional: MSHA fire-resistant curtain of thick, high-tensile-strength rubber panel with a limited lifetime warranty

Heavy-duty, self-supporting structural steel columns and header

Patented continuous Windlok design resists high wind pressures and produces a near airtight seal

Break-away bottom beam resets automatically without breaking or bending of components

# Helping you go to extremes

ASSA ABLOY Entrance Systems introduces its unique industrial door solutions for the often extreme requirements of the mining industry.

ASSA ABLOY Entrance Systems (AAES), a new business division within ASSA ABLOY, is a leading supplier of entrance automation solutions for efficient flow of goods and people. We offer pedestrian door solutions, industrial door and docking solutions, and high-performance door solutions.



## **Strong, reliable solutions**

For the tough conditions in the mining industry, AAES offers a range of strong solutions from two well-known product brands: Albany, high-performance door solutions, and Megadoor, vertical lifting fabric doors for commercial buildings, tough environments and very large door openings.

Together, we offer a wide product range and have a great deal of experience with automated mining doors. We have successfully provided doors to the mining industry, from Svalbard island deep in the Arctic north to the dry plains of the Atacama desert in Chile. Robust design and high quality have ensured reliable, long-lasting results.

## **Meeting the toughest needs**

The mining industry requires doors that can withstand corrosive and dirty environments, high-wind conditions and extreme temperatures. In addition to meeting these needs, we are able to fulfill a range of other important expectations:

- *Design and function* – We offer cost-effective solutions to functional and architectural demands, while accommodating increasingly large mining vehicles. We also offer doors that can withstand accidental impact and remain operational.
- *Energy efficiency* – Our doors minimize heat loss (or gain) and provide a viable working environment for demanding tasks. The choice of a translucent fabric door, helps minimize carbon footprint and provides natural ambient light in the indoor working environment. The choice of a high-speed door, with opening speeds of up to 60" (1.5 m) per second can help maintain temperature control and save on energy costs.
- *Safety* – Our doors ensure safe operating conditions and minimal maintenance demands. Our doors are equipped with built-in safety monitoring systems and designed with mechanical safety arrestors and other fail-safes, which protect workers and maintain the lifelong operational quality of the door.

# Megadoor vertical lifting fabric doors

The Megadoor vertical lifting fabric door is designed to operate in the toughest environments, opening and closing quickly and smoothly many times a day. Considered to be the most energy-efficient door on the market, it withstands not only extreme temperatures, but also high-wind conditions, dirt, sand and grit.

Safe and cost-effective to operate, the door requires little maintenance and creates a better working environment for your employees.

## **Tough reliable doors**

Suited to both new construction as well as retrofits, the Megadoor vertical lifting fabric door can be customized to answer a wide variety of access needs. For rapid and reliable operation, the door can be designed around an existing crane and crane rails. Translucent fabric can be used to let in natural light, which improves the working environment and saves energy. There are also multiple control alternatives, including PLC and self-diagnostic panels, as well as control panel enclosures designed for environments like wash bays.

## **Virtually no configuration limits**

The flexible design also means there are no practical limits to the size and configuration. As haul trucks get ever bigger, you can design your doors around the vehicles they will serve – with maximum space utilization.

## **Rugged and ready**

Like all Megadoor mining doors, it has corrosion-resistant components with few moving parts. And it comes with the patented Megadoor lifting belt system, which needs no lubrication and requires very little maintenance.

Of course, no environment is more demanding than a mine's wash bay. We provide a standard Wash Bay Package that includes sealed limit boxes, motor covers, NEMA 4X (corrosion-resistant) control panels and corrosion-resistant materials. (The NEMA 4X corresponds to the European standard IP56.)

## **The Megadoor vertical lifting fabric door offers:**

- Fast, reliable operation under any conditions
- Patented safety arrestors
- Excellent air tightness and resistance to high winds
- Strong components with high corrosion resistance
- Long operating lifetime and low operating cost
- Minimal maintenance requirements and easy repair
- High safety level and easy operation
- Multiple control alternatives, including remote operation



# Albany high-performance rubber doors

The Albany high-performance mining and industrial doors put you in control, reducing unplanned downtime caused by accidents and harsh conditions. Easy to learn and operate, they offer high speeds and reliability in the most severe environments. That helps you cut maintenance and energy costs – without compromising safety or operational efficiency.

The Albany high-performance M&I series includes the UltraTough, UltraBig and PosiDrive high-speed doors.

## **Increase productivity and decrease energy costs**

With opening speeds of up to 60" (1.5 m) per second, the UltraTough door allows you to increase productivity and decrease energy costs. It is built to withstand accidental impact and remain operational: after a hit, the break-away bottom beam can be reset easily and quickly. The UltraTough door has the fewest moving parts for a door of its size and is the only one that can be repaired in minutes without special tools.

The UltraBig door can handle openings of over 30' x 30' (9.1 m) and opening speeds of up to 12" (30.5 cm) per second. Its structural steel frame provides lasting strength and holds up against accidental impact and rigorous environments.

For underground mining operations, the PosiDrive door can direct airflow and operate in pressure differentials of up to 3.5 w/g. The tensioning system on the PosiDrive door ensures rapid opening and trouble-free closing, even with underground wind gusts of up to 88 mph (142 km/h).

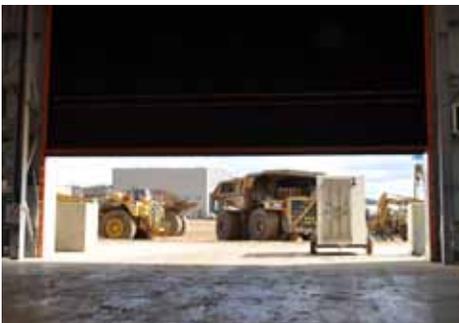
## **Built for maximum endurance**

The M&I series doors have chemical- and corrosion-resistant panels and frames to ensure superb durability and performance. They feature a thick, two-layer SBR rubber panel with limited lifetime warranty, which protects against temperature extremes from -40°F (-40°C) to over 180°F (82°C). This strong panel, combined with heavy-duty side frames and a patented Windlok guide system, provides resiliency against damage, harsh conditions and high wind loads of up to 88 mph (142 km/h).

The M&I series doors are engineered to cycle hundreds of thousands of times, adding a lifetime of value to your top and bottom line.

### **The Albany M&I series offers:**

- Fast opening speed of 60" (1.5 m) per second
- Ability to take a hit – break-away without damage and automatic reset after accidental impact
- Lifetime warranty on the rubber curtain
- Exclusive continuous Windlok panel design for a near airtight seal
- Resistance against extreme wind pressures
- Rugged design to handle the most extreme conditions
- The fewest moving parts for low maintenance



# Safety, quality and peace of mind

ASSA ABLOY Entrance Systems brings the mining industry high-quality automated entrance solutions designed for increased safety, efficiency and productivity.

We have a no-compromise approach to safety, which always comes first.

Our vertical lifting fabric doors are designed with patented safety arrestors that prevent a “free-fall” condition in the event of failed lifting mechanisms. Sophisticated controls and sensors protect the Megadoor and continuously monitor the opening.

Our high-performance M&I series doors have through-beam photo eyes that detect objects in the doorway and safely open the door before contact. In addition, they have a fail-safe electric bottom edge. Even the slightest contact will cause the door to automatically reverse to the open position. The UltraTough door can even be equipped with the TruckGuard safety system, which offers a full six-foot curtain of protective photo beams in the door line.

## Combined advantages

We design doors that will provide a lifetime of strength and reliability. Both brands have years of experience designing, manufacturing, installing and servicing automated doors for the mining industry. We have developed a joint commitment to providing superior answers to extraordinary access challenges.

AAES offer world-leading product brands and services, backed by more than half a century of engineering experience and a wealth of application expertise.

## Ideal for rugged applications

- Wash bays
- Truck shops
- Loading docks
- Maintenance facilities
- Parking garages
- Transportation centers
- Distribution facilities
- Wastewater management
- Utilities



Direct-drive door  
operates without springs  
or counterweights

Extra-large U-shaped bottom rubber  
seal – perfect for uneven surfaces

Self-lubricating guide blocks  
require no lubrication

Patented safety arrestors  
prevent “free-falling” door

# Proof in action

## **Wabush Mine Labrador, Canada**

Winter temperatures at the Wabush Mine average  $-23^{\circ}\text{F}$  ( $-30^{\circ}\text{C}$ ), and sometimes even lower, coupled with strong winds. Mine officials wanted to do everything possible to provide tolerable indoor working conditions for their employees – both in the mine and at facility’s buildings.

Haul trucks were part of the problem. Originally the mine used 65-ton trucks, then 170-ton, and later 200-ton. To accommodate larger truck sizes, openings at the Vehicle Maintenance Building were enlarged, while the support columns limited door opening clearance to only 15” (38 cm). With openings this big, it is very difficult to provide comfortable working conditions within the building.

Wabush Mine installed four Megadoor vertical lifting fabric doors set only 4” (10 cm) apart, because they operate consistently and reliably, and because they could open and close at least 30 times each day as required by the service bays. To utilize every inch of space, the doors were mounted on the building’s exterior. The low door profile ensured an easy fit, and wind-load capabilities assured smooth operation even in high-wind conditions.

Wabush Mine discovered additional benefits. The Megadoor double-layer fabric construction insulates against cold winds, creating a warmer environment for employees – especially those working near the door. The design also reduces the tremendous noise produced by the haul trucks’ 2000 hp engines. Previously, employees could not hear each other talk. The sound-damping effect is noticeable enough to give employees much needed relief.

“Mine management is very pleased with the Megadoor installation,” says A. J. MacLean, Wabush Project Engineer responsible for the door installation. “We have a new bank of doors that performs well above expectations, as well as more satisfied employees!”

## **Osisko Mining Corporation, Abitibi, Canada**

The Osisko Mining Corporation focuses on acquiring, exploring, developing and mining gold properties. Their flagship project is the Canadian Malartic gold mine located in the Abitibi mining district, which currently represents the single biggest gold reserve in production in Canada. The Malartic gold mine boasts proven reserves of 10.7 million ounces (303 million grams) of gold.

When Osisko began construction on the Malartic gold mine, they turned to Albany for tough doors that can withstand harsh working conditions. The UltraTough M&I and UltraBig M&I door were selected for a variety of applications throughout the facility. They were installed on the mechanical garage for large mining trucks, in the wash bay, and also on the concentrator. By end of 2010, a total of 30 Albany high performance doors had been installed to continue uninterrupted.

The reliable break-away feature on the M&I series doors was key in Osisko’s selection. These doors can handle a head-on impact. After a hit, the strong rubber curtain on the M&I door automatically resets itself, without any special tools, allowing mining operations to continue uninterrupted.

The Malartic mine is located in northern Quebec where winds are fast, frequent and intense. The mine sits atop a hill and faces north, catching the brute force of these high winds. Osisko needed resilient doors with tight seals to hold up against this high level of wind pressure. M&I series doors from Albany can withstand winds of up to 88 mph (142 km/h), giving Osisko the ability to continue operations even in harsh weather conditions. With speeds of up to 36” (9.14 cm) per second and a near airtight seal, the doors keep the mine and its crew on schedule by allowing traffic to move freely and safely.



# Vertical lifting fabric doors

## MEGADOOR

<b>Opening speeds</b>	
	6"–11" (15–30 cm) per second
<b>Door dimensions</b>	
<b>Max. height</b>	Dimensions unlimited
<b>Max. width</b>	Dimension unlimited. We have delivered a door with 502' (153m) width
<b>Safety features</b>	
<b>Safety arresters</b>	Connected to each end of the bottom section. The lifting belt is connected to the safety arresters
<b>Bottom beam</b>	Safety edge on the bottom of the door
<b>Door panel</b>	
<b>Door leaf</b>	Polyester, 1100 dtex with plasticized PVC coating
<b>Fabric colors</b>	Choice of 8 standard RAL colors
<b>Door components</b>	
<b>Header box</b>	Contains the gear motor, the belt drum, lifting belts, pulleys and limit switch boxes
<b>Guide rails</b>	Made from extruded aluminum. Wind load is transferred to the vertical guide rails by the horizontal aluminum sections of the door leaf
<b>Bottom seal</b>	Heavy-duty EPDM bottom rubber, oversized to help seal on uneven surfaces
<b>Control and drive systems</b>	
<b>Belt system</b>	Consists of one lifting belt that can withstand corrosion, dust and dirt
<b>PLC</b>	For the setting of timers, automatic functions and safety functions. The PLC is programmed and configured before delivery
<b>Arctic Weather Controls Package</b>	Includes severe-duty motor with synthetic (cold-weather) oil, heated brake and thermostat. Heating element for control panel and push-button station available as an option
<b>Wash Bay Package</b>	Fiberglass or stainless-steel clamp-down control panel enclosure and sealed (splash-resistant) limit box enclosures. Heavy-duty NEMA 4X push-button station available as an option
<b>Wind load</b>	Up to 75 PSF (3.6 kPa). Higher wind loads may be available on request

# High-performance rubber doors

## ALBANY ULTRATOUGH

<b>Opening and closing speeds</b>	
<b>Springless system</b>	Opening up to 36" (91.4 cm) per second (size dependent)
<b>Counterbalanced system</b>	Opening up to 60" (1.5 m) per second (size dependent)
<b>Door dimensions</b>	
<b>Max. height</b>	35' (10.6 m)
<b>Max. width</b>	30' (9.1 m)
<b>Min. height</b>	8' (2.4 m)
<b>Min. width</b>	8' (2.4 m)
<b>Safety features</b>	
<b>Photo eye</b>	Standard
<b>TruckGuard light curtain</b>	Optional – 40 infrared through-beam optical sensors
<b>Wireless safety system</b>	Optional – no coil cords
<b>Bottom beam</b>	Fail-safe auto-stop and reverse self-monitoring safety edge
<b>Door panel</b>	
<b>SBR</b>	2 layers of Styrene Butadiene Rubber (SBR) with polyester cord center. Optional: MSHA fabric, breaking strength 1100lbs/in/ply
<b>EPDM</b>	Optional
<b>Door components</b>	
<b>Springless system</b>	Direct drive unit
<b>Counterbalanced system</b>	100k cycle torsion springs
<b>Side frames</b>	Heavy-duty structural steel columns with corrosion- and chemical-resistant coating
<b>Bottom beam</b>	Rigid impactable beam with full-width weather seal
<b>Manual egress</b>	Chain hoist
<b>Hood</b>	Optional – full with top-roll cover and motor cover
<b>Windows</b>	Optional - 10" x 18" (25.4 x 45.7 cm)
<b>Control and drive systems</b>	
<b>Input voltage</b>	208-240 V, 440-480 V, 575-600 V (3-phase)
<b>Motor</b>	Up to 3.34 HP, 3 phase, 60 Hz, 20 amps
<b>Limits adjustment</b>	From drive
<b>MCC vector controller</b>	Optional variable speed
<b>PLC</b>	Optional ACS 50 standard
<b>Protection</b>	NEMA 4 / 12
<b>Wind resistance</b>	
<b>Windlock and guide system</b>	Up to 26 psf (100 mph) (161 km/h)

## ALBANY ULTRABIG

Opening and closing speeds	
<b>Counterbalanced system</b>	Opening up to 12" (30.5 cm) per second (size dependent)
Door dimensions	
<b>Max. height</b>	35' (10.6 m)
<b>Max. width</b>	50' (15.2 m)
<b>Min. height</b>	> 8' (2.4 m)
<b>Min. width</b>	> 30' (9.4 m)
Safety features	
<b>Photo eye</b>	Standard
<b>Bottom beam</b>	Fail-safe auto-stop and reverse self-monitoring safety edge
<b>Wireless safety system</b>	Optional – no coil cords
Door panel	
<b>SBR</b>	2 layers of Styrene Butadiene Rubber (SBR) with polyester cord center. Optional: MSHA fabric, breaking strength 1100lbs/in/ply
<b>EPDM</b>	Optional
Door components	
<b>Counterbalanced system</b>	100k cycle torsion springs
<b>Side frames</b>	Heavy-duty structural steel columns with corrosion- and chemical-resistant coating
<b>Idler</b>	6 5/8" diameter, 1/4" wall
<b>Door roll</b>	12 3/4" diameter, 1/4" thick tube
<b>Bottom beam</b>	Rigid impactable beam with full-width weather seal
<b>Manual egress</b>	Chain hoist
<b>Hood</b>	Optional – full with top-roll cover and motor cover
<b>Windows</b>	Optional - 10" x 18" (25.4 x 45.7 cm)
Control and drive systems	
<b>Input voltage</b>	208-240 V, 440-480 V, 575-600 V (3-phase)
<b>Motor</b>	Up to 5 hp, 3 phase, 60 Hz, 20 amps (depending on voltage)
<b>Limits adjustment</b>	From drive
<b>Protection</b>	NEMA 4 / 12
Wind resistance	
<b>Windlock and guide system</b>	Up to 20 psf (88 mph) (142 km/h)

ASSA ABLOY Entrance Systems is a leading supplier of entrance automation solutions for efficient flow of goods and people. With our world-wide presence we offer products and services dedicated to satisfying end-user needs for safe, secure, convenient and sustainable operations. ASSA ABLOY Entrance Systems is a division within ASSA ABLOY.

**ASSA ABLOY**

[www.assaabloyentrance.com](http://www.assaabloyentrance.com)



For information on the complete solutions from ASSA ABLOY Entrance Systems visit:  
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